

Dishaa[®]

PROFILE BENDING MACHINE

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Profile Bending Machine



power by manual

DRBM10

Model		DRBM10	
Max. capacity (mm) (one set standard roller)		Size(mm)	Min Dia.(mm)
		20x5	190
		30x10	500
		20x5	160
		50x10	400
		10x10	160
		20x20	500
Packing size (cm)		50x48x68(body)	87x77x34(stand)
N.W./G.W.		153/170kg	

- ▶ Special cast frame
- ▶ Shafts are hardened with special steel material
- ▶ Rollers are special steel material hardened and grounded
- ▶ Gears milled with full material
- ▶ Optional rollers for choice







DRBM30

- ▶ Horizontal operation
- ▶ With standard foot pedal



DMPR-3

Model: DMPR-3
 Item No.: 376001
 Ring size rang: 1" to 3"
 Round steel capacity: 1/4"
 Flat steel capacity: 1" to 3/16"
 Handle: 13-1/2"
 N.W./G.W.: 6/7 kg
 Packing size:
 36x20x21 cm

Model		DRBM30	
Dia. of roller		30mm	
Power		1.1kW/1.5HP	
Spindle speed		9r/min	
Packing size		82x62x126cm	
N.W./G.W.		270/320kgs	
Capacity	Size	Min dia. (mm)	Article No.
	ϕ 20x1	500	391001-01
	ϕ 30x1	800	391001-02
	ϕ 16	400	391001-01
	20x20x1	800	391001-03
	30x30x1	900	391001-04
	20x10	320	391001-05
	30x10	320	



Model		DRBM30HV	
Dia. of roller		30mm	
Power		0.75kW/1HP	
Spindle speed		9r/min	
Packing size		120X75X121cm	
N.W./G.W.		244/282kgs	
Capacity	Size (mm)	Min dia. (mm)	Article No.
	40x40x3	1000	one set standard roller
	50x15	350	
	50x30x3	1200	
	Φ15 Φ20 Φ25 Φ30	600	HV30-15-4
	40x40x2 40x40x3 40x40x4 40x40x5	400	HV30-15-5
	40x40x2 40x40x3 40x40x4 40x40x5	400	HV30-15-6
	50x50x2 50x50x3 50x50x4 50x50x5	400	HV30-15-7
	50x25x2 50x25x3 50x25x4 50x25x5	300	HV30-15-8
	50x25x2 50x25x3 50x25x4 50x25x5	400	HV30-15-9
	50x25x2 50x25x3 50x25x4 50x25x5	300	HV30-15-10
	Φ35x2 Φ40x2 Φ45x2 Φ50x2 Φ55x2 Φ60x2	1000	HV30-15-11



DRBM30HV

- ▶ Horizontal and vertical operation
- ▶ With standard foot pedal

Profile Bending Machine



DRBM40HV



DRBM50












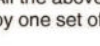
Model	DRBM40HV		DRBM50	
Dia. of roller(mm)	Φ40		Φ50	
Power	1.5kW/2HP		2.2kW/3HP	
Spindle speed	9.3 r/min		13 r/min	
Packing size (cm)	127X89X158		100X82X155	
N.W./G.W. (kg)	425/495		450/582	
Capacity	Size(mm)	Min Dia.(mm)	Size(mm)	Min Dia.(mm)
	50x10 20x6	600 800	60x10 40x10	500 650
	60x20 30x6	800 1250	100x15 60x10	920 1150
	30x30 10x10	650 1100	35x35 20x20	600 780
	50x6 30x3	600 500	60x7 50x5	750 500
	50x6 30x3	600 500	60x7 50x5	750 700
	60x40x6 30x15x4	600 900	80x45x6 65x40x5	600 550
	60x40x6 30x15x4	600 900	80x45x6 65x40x5	650 550
	50x5 30x4	500 500	60x5 50x5	500 500
	50x5 30x4	500 500	60x5 50x5	700 700
	Φ30 Φ10	650 1100	Φ35 Φ30	600 650
	50x50x2.5 30x30x2	700 800	60x60x3 40x40x3	600 500
	50x25x2.5 40x20x2	800 1000	70x50x3 50x40x3	1200 800

* All the above processing capacities can be finished by one set of standard combination roller

► Special Roller


Model	DRBM40HV		DRBM50	
Profile	Size(mm)	Min Dia.(mm)	Size(mm)	Min Dia.(mm)
	30x2 35x2 40x2 45x2 50x2 55x2 60x2 65x2 70x2	700	30x2 35x2 40x2 45x2 50x2 55x2 60x2 65x2 70x2	600

We can design the rollers for you as per your special requirements. And we can make the rollers in various materials such as nylon.

Model	DHRBM65	
Dia. of roller(mm)	Φ65	
Power	2.25kW	
Spindle speed	9.3 r/min	
Packing size (cm)	125x115x180	
N.W./G.W. (kg)	720/920	
Capacity	Size(mm)	Min Dia. (mm)
	80x25 40x10	600 500
	120x25 50x10	600 400
	50 20	600 400
	80x40x7 40x40x5	500 400
	80x40x7 40x40x5	400 360
	100x50x6 50x40x5	600 500
	100x50x6 50x40x5	600 500
	70x6 40x5	500 400
	70x6 40x5	600 500
	Φ50 Φ20	600 400
	70x70x3 30x30x3	900 500
	80x40x3 50x30x2	800 500

* All the above processing capacities can be finished by one set of standard combination roller

► Special Roller

Model	DRBM40HV	
Profile	Size	Min Dia. (mm)
	3-1/2" x 2"	900
	2-1/8" x 2"	500
	Φ100 x 2mm	1000
	Φ60 x 2mm	500

We can design the rollers for you as per your special requirements. And we can make the rollers in various materials such as nylon.



DHRBM65

- Steel-welded construction frame
- with hydraulic motor
- Mobile control panel
- Top roll hydraulic moveable
- One standard combination roller
- Horizontal and Vertical working position