



Dishaa[®]

3 IN 1 COMBINATION OF SHEAR,
BRAKE AND ROLL MACHINE

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3-IN-1 Combination of Shear, Brake & Roll Machine



D3-IN-1/305

- ▶ Ideal combination machine for sheet metal machining to a length of 305mm and a thickness of 1.0 mm cutting stop
- ▶ Roll bending starting with diameter of 39mm
- ▶ Folding with a max. angle of 90°
- ▶ Adjustable rear stop



D3-IN-1/1016

- ▶ Removable male dies with female dies
- ▶ Back gauge standard equipment
- ▶ With two position handles
- ▶ Shearing mild steel or equipment
- ▶ Press brake-bends box and pan works
- ▶ Sectional fingers allow box and pan works
- ▶ Slip roll provided with forming grooves

Model	D3-IN-1/200	D3-IN-1/305	D3-IN-1/610	D3-IN-1/760	D3-IN-1/1016	D3-IN-1/1067	D3-IN-1/1320
Bed width(mm)	200	305	610	760	1016	1067	1320
Max. shearing thickness(mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Max. bending thickness(mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Max. bending angle	90°	90°	90°	90°	90°	90°	90°
Max. rolling thickness(mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Min. rolling dia.(mm)	29	39	39	39	43	43	43
Packing size(cm)	54×24×28	49×33×42	84×41×86	100×41×66	137×45×72	139×54×78	168×54×78
N.W./G.W.(kg)	19/20	43/45	112/123	136/153	195/215	276/297	349/377



D3-IN-1/1067x1.5

Model	D3-IN-1/1067 x1.5	D3-IN-1/1320 x1.5
Bed width(mm)	1037	1320
Max. shearing thickness(mm)	1.5	1.5
Max. bending thickness(mm)	1.5	1.5
Max. bending angle	90°	90°
Max. rolling thickness(mm)	1.5	1.5
Min. rolling dia. (mm)	62	76
Packing size(cm)	150×59×93	179×59×93
N.W./G.W.(kg)	390/440	470/530

E3-IN-1 Electric Combination of Shear, Brake & Roll Machine



DE3-IN-1/1320



Model	DE3-IN-1/1320
Max. shearing thickness(mm)	3.0
Max. shearing width(mm)	1320
Shearing angle	2
Number of stroke(per min)	30
Back-gauge range(mm)	450
Height of worktable(mm)	760
Max. bending thickness(mm)	2.0
Max. bending width(mm)	1320
Max. rolling thickness(mm)	3.0
Max. rolling width(mm)	1500
Min. rolling dia. (mm)	90
Mortor power	3.0
Packing size(cm)	254×145×197
N.W./G.W.(kg)	2300/2800

- ▶ Combination of shear, brake & roll
- ▶ For shearing, it can achieve single stroke and continuous stroke processing function
- ▶ For bending, there are two functions: Jogging and continuous stroke
- ▶ This machine is the ideal equipment for sheet-metal working