

# HYDRAULIC CNC GUILLOTINE SHEARING MACHINE

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# **CNC/NC Hydraulic Guillotine Shearing Machine**

# Controller



# **E21S**

- · LCD high-definition display.
- · Control backline shaft (X).
- · Automatic fast movement and low speed positioning.
- · Independent manual movement function in X-axis.
- · Cut counting function.
- · Set the scale factor freely.
- Multi-step programming, program automatic running, continuous positioning.
- Power off memory stoppers and stops of positions, programs, parameters.
- · Automatic back-off function to avoid interference between backliner and workpiece.
- · Unidirectional positioning function eliminates screw drive clearance.
- Metric/imperial conversion function.
- · Hardware diagnostic functions.
- · High-quality, tactile keys.

# DAC360T

- Panel mounting
- · Rear/front stopper control
- · Back-off function
- · Shear angle and gap control
- Cut stroke limit

- · Second and third servo axis control

- Bright LCD display

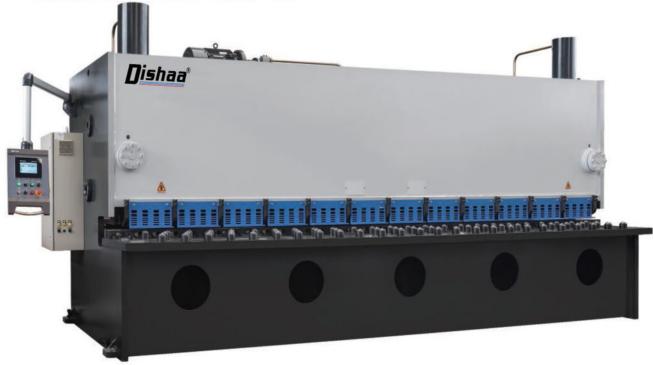
- · All axes can be moved manually
- Pressure control
- · Plate thickness detection
- Return to feeding position function
- · Sheet metal support function

# **Main Features:**

Bright LCD screen, Backgauge control, Retract function, Cutting angle control, Cutting gap control, Stroke length limitation, Force control, Manual movement of axes;

# **Optional Controllers:**

ESTUN E21S、E200PS、DAC360T、DAC362T、CT8G





# **Standard Equipment**







German BOSCH Hydraulics



USA FIRST Valve Group



Adjust Blade Clearance With Upper Fulcrum



Electric Adjustment of Blade Clearance



Servo Motor

# **Optional Equipment**



Precision Front Feeding



Belt Conveyor



Pneumatic Backgauge Support (ball bearing slide plate)