



***Dishaa***<sup>®</sup>

DRILLING & TAPPING MACHINE  
ELECTRIC TAPPING MACHINE

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## Drilling and Tapping Machine



The electric servo cantilever drilling and tapping machine is suitable for drilling and tapping various machines, molds, and auto parts. The whole machine adopts the suspended manipulator mode, which realizes the integrated interchange of drilling and tapping, which is flexible and convenient. The operation interface adopts touch-screen operation to make drilling and tapping easier and more convenient, which can be operated by any general worker. This machine adopts cantilever drilling and tapping integration, which is fast and convenient, replacing the existing drilling and tapping products in the market.

### Technical Parameters

Model	MR 16A
Drilling Range	Φ3-Φ16
Topping Range	M5-M20
Collect Qty.	7
Working type	Vertical
Working depth	80(mm)
Working height	400(mm)
Collet	M5-M20
Working radius	850mm
Max. Speed	315rpm
Point angle	no
Voltage	220V
Power	1000W
Weight	270KG

## Electric Tapping Machine



The machine adopts servo drive control, with intelligent torque protection, instead of the traditional lathe, drilling machine or manual tapping limitations. Advances mechanical design, a variety of processes using mold castings, the overall rigidity is strong, durable, non-deformation, beautiful appearance. The high definition touch screen is simple and flexible. It can realize the vertical and horizontal work of complex and heavy workpiece, locate quickly and process accurately. Stepless speed change, manual, automatic, linkage three modes of work, whatever you choose. Automatic mode can effectively control the depth of tapping, without the operation button, automatic control by depth controller. Repeated positioning fast, tapping speed, high production efficiency

### Technical Parameters

ITEM	MR-DS16	MR-DS24	MR-DS30	MR-DS36
Voltage	220V/50HZ	220V/50HZ	220V/50HZ	220V/50HZ
Motor Power	600W	1200W	1200W	1200W
Speed	0-312rpm	0-200rpm	0-180rpm	0-140rpm
Tap Range	M3-M16	M6-M24	M6-M30	M6-M36
ISO COLLET	M3, M4, M5, M6-8, M10, M12, M14, M16	M6-8, M10, M12, M14, M16, M18-20, M22, M24	M6-8, M10, M12, M14, M16, M18-20, M22, M24, M30	M6-8, M10, M12, M14, M16, M18-20, M22, M24, M30, M33, M36
WEIGHT	27KG	44KG	45KG	50KG