



Dishaa[®]

EDM DRILLING MACHINE

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EDM Drilling Machine



Features

1. Fast processing speed and low consumption.
2. Auto deep control for blind hole
3. Can drill on oblique and curved surface directly
4. Can use city water as coolant, low cost and no pollution (Pure water is better)

Model	703.30	703.40	703.50	703.63	703.80
Working table size (mm)	320×440	540×780	650×1000	750×1100	980×1350
Stroke X/Y (mm)	300×400	400×500	500×630	630×800	800×1000
Electrode diameter (mm)	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0
Working stroke Z axis (mm)	300	300	400	500	500
Spindle stroke W axis (mm)	300	400	500	500	500
Distance between working table & guider (mm)	300	350	400	500	500
Power (V/Hz)	single phase 220V 3 Phase 220 230 380 415V /50, 60HZ				
Max. working current (A)	30	30	30	30	30
Capacity of working fluid (L)	25	25	25	25	25
Max. pressure of working fluid (MPa)	7	7	7	7	7
Dimension (L×W×H) (mm)	1060×750×1700	1600×1300×1800	1800×1500×1900	2100×1700×2000	2400×1900×2000
Weight (kg)	600	1100	1600	2200	2800

EDM Drilling Machine



Features

1. Steel water protection cover
2. Swivel lever for operating panel
3. Can drill on oblique and curved surface directly
4. Can use city water as coolant, low cost and no pollution (Pure water is better)

Model	703.30A	703.40A	703.50A	703.63A	703.80A
Working table size(mm)	360×480	540×780	650x1000	750×1100	980×1350
Stroke X-Y(mm)	300×400	400×500	500x630	630×800	800×1000
Electrode material	Copper / Brass tube				
Electrode diameter(mm)	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0	Φ0.2-Φ3.0
Working stroke Z axis (mm)	300	300	500	500	500
Spindle stroke W axis(mm)	300	400	600	500	500
Spindle rotating speed(mm/min)	20-120	20-120	20-120	500	500
Distance between working table & guider(mm)	300	350	500	500	500
Max. drilling speed (mm/min)	30-60				
Max. working current (A)	30				
Max. consumption power (KVA)	3.5				
Power(V/Hz)	3 Ph, 220V / 380V / 415V, 50/60Hz				
Capacity of water tank(L)	25				
Max.pressure of working fluid(MPa)	7.0				
Dimension(L×W×H)(mm)	1060×750×1700	1600×1300×1800	1950x1500x2100	2100×1700×2000	2400×1900×2000
Weight(kg)	650	1400	1800	2400	3000