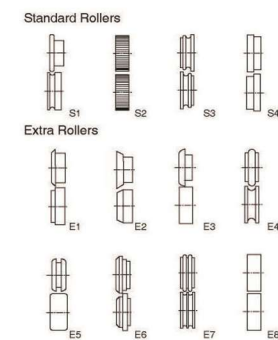


Bead Bending Machine

- Heavy and solid cast iron construction
- Special steel adjustable bottom spindle
- Self-braking motor with subframe(E-type)
- Easy to operate with foot pedal control(E-type)
- 4 sets standard rollers

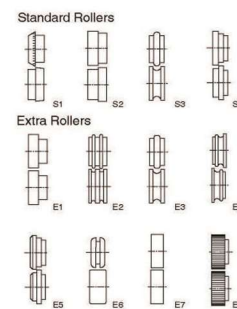


DBB 12

Model	DBB 12	DEBB12
Thickness max	1.2mm/18Ga	1.2mm/18Ga
Cylinder length	140mm/5-1/2"	140mm/5-1/2"
Throat depth	200mm/8"	200mm/8"
Cylinder speed		32rpm
Motor power		0.75kW/1HP
Net weight	48kg/106lb	120kg/265lb
Packing(cm)	67x32x60	110x48x148

- Steel welded construction frame
- Adjustable idle roller
- Steel shaft with bronze bushings
- Reduction motor with brake system
- Movement of rollers with foot pedal
- Complete with stand
- 4 sets standard rollers

Model	DEBB 25	DEBB 40
Thickness max	2.5mm 12Ga	4mm 8Ga
Cylinder length	120mm 4-3/4"	165mm 6-1/2"
Throat depth	280mm 11"	300mm 12"
Cylinder speed	20rpm	15.3rpm
Motor power	1.5kW/2HP	2.2kW/3HP
Net weight	235kg/518lb	341kg/752lb
Packing(cm)	147x58x135	165x58x140



DEBB 25
DEBB 40

Pneumatic Press Machine

Series Punch Press



Features

- Steel plate welded body, stiffness, more stable.
- Dry pneumatic friction clutch - brake, friction machine for semi - metallic materials.
- The imported safe double valve control, quick, safe and reliable
- Mold height realize electric adjustment, digital display control height.
- Slider use rectangle hexahedron extended guide, bronze lining board, high guidance accuracy.
- International famous brand special press control system,
- Automatic feeding device and all kinds of automation equipment

Application

- Suitable for blanking, punching, forming, bending, stretching and other cold stamping process to achieve.
- Widely used in electrical appliances, vehicles, tractors, mining machinery, hardware tools, machinery manufacturing and other industrial areas.

Specification	Units	DBB21-25	DBB21-45	DBB21-63	DBB21-80
Nominal pressure	KN	250	450	630	800
Nominal force stroke	mm	3	4	4	5
Slider stroke	mm	80	100	120	140
Number of slider stroke	s. p .m	100	80	70	60
Max. die set height	mm	250	270	300	320
Die set height adjustment	mm	50	60	80	80
Distance from slider center to frame	mm	210	230	300	300
Worktable dimension(L x W)	mm	400x700	440x810	580x900	580x1000
Workbench plate hole size	mm	Φ150	Φ160	Φ180	Φ180
Thickness of the worktable panel	mm	80	110	110	120
Slider ground size (L x W)	mm	250x360	340x410	400x480	420x560
Size of the handle hole (diameter *depth)	mm	Φ40 x60	Φ40 x6	Φ50 x80	Φ50 x80