



**Dishaa®**

# MANUAL FOLDING MACHINE

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## Manual Folding Machine



### Features

- They have the function of air spring which can be installed inside the arm (optional)
- Our precision folding machine is used for bending the sheet metal parts. The upper blade can be dismantled for use. It can choose a combination of upper blades according to the abnormality degree and length of the workpiece.

Model	DPB1020/2.5	DPB1270/2	DPB1520/1.5	DPB2020/1.2	DPB2520/1.0
Max. working length(mm)	1020	1270	1520	2020	2520
Max. sheet thickness(mm)	2.5	2.0	1.5	1.2	1.0
Max. clamping bar lift(mm)	47	47	47	47	47
Folding angle	0-135°	0-135°	0-135°	0-135°	0-135°
Packing size (cm)	146X62X127	170X71X127	196X71X130	247X94X132	297X94X132
N.W/G.W(kg)	285/320	320/360	385/456	490/640	590/770

### Features

- A fully developed quick release system for the clamp beam segment ensures fast interchangeability
- The folding beams are fitted with a counter-balance and angle stop to provide a perfect and effective operation within the full capacity of the machine
- The optional back-gauge can be easily mounted when using the pre-drilled fixing point

Model	DPB1020/2A	DPB1270/2A	DPB1520/1.5A	DPB1020/3SH	DPB1270/3SH
Max. working length (mm)	1020	1270	1520	1020	1270
Max. sheet thickness (mm)	2.0	2.0	1.5	2.0	1.5
Max. clamping bar lift (mm)	47	47	47	45	45
Folding angle	135°	135°	135°	150°	150°
Packing size(cm)	146x62x127	170x71x127	196x71x130	142x59x142	167x66x142
N.W./G.W.(kg)	320/350	350/385	395/466	430/470	465/510

## Pan & Box Brake Machine



### Features

- With segment bending blade for the bending of box section.
- Various widths segment shiftable setup.
- With balanced hammer , it can easy to operate and easy for folding

Model	Capacity (mm)			Packing size(cm)	N.W./G.W.(kg)
	Length	Thickness	Angle		
DW2.5X1220	1220mm(48")	2.5mm(12Ga)	0-135°	171x75x94	513 / 575
DW2.0X2040A	2040mm(80")	2.0mm(14Ga)	0-135°	255x76x100	850/1000
DW2.5X2040A	2040mm(80")	2.5mm(12Ga)	0-135°	255x76x100	1145/1295
DW2.0X2540A	2540mm(100")	2.0mm(14Ga)	0-135°	300x76x100	1190/1360
DW2.5X2540A	2540mm(100")	2.5mm(12Ga)	0-135°	300x76x100	1310/1480
DW2.0X3050A	3050mm(120")	2.0mm(14Ga)	0-135°	350x76x110	1490/1690
DW1.2X3700A	3700mm(146")	1.2mm(20Ga)	0-135°	425x85x120	2450/2670
DW0.8X4000A	4000mm(157")	0.8mm(22Ga)	0-135°	470x90x120	2700/2950